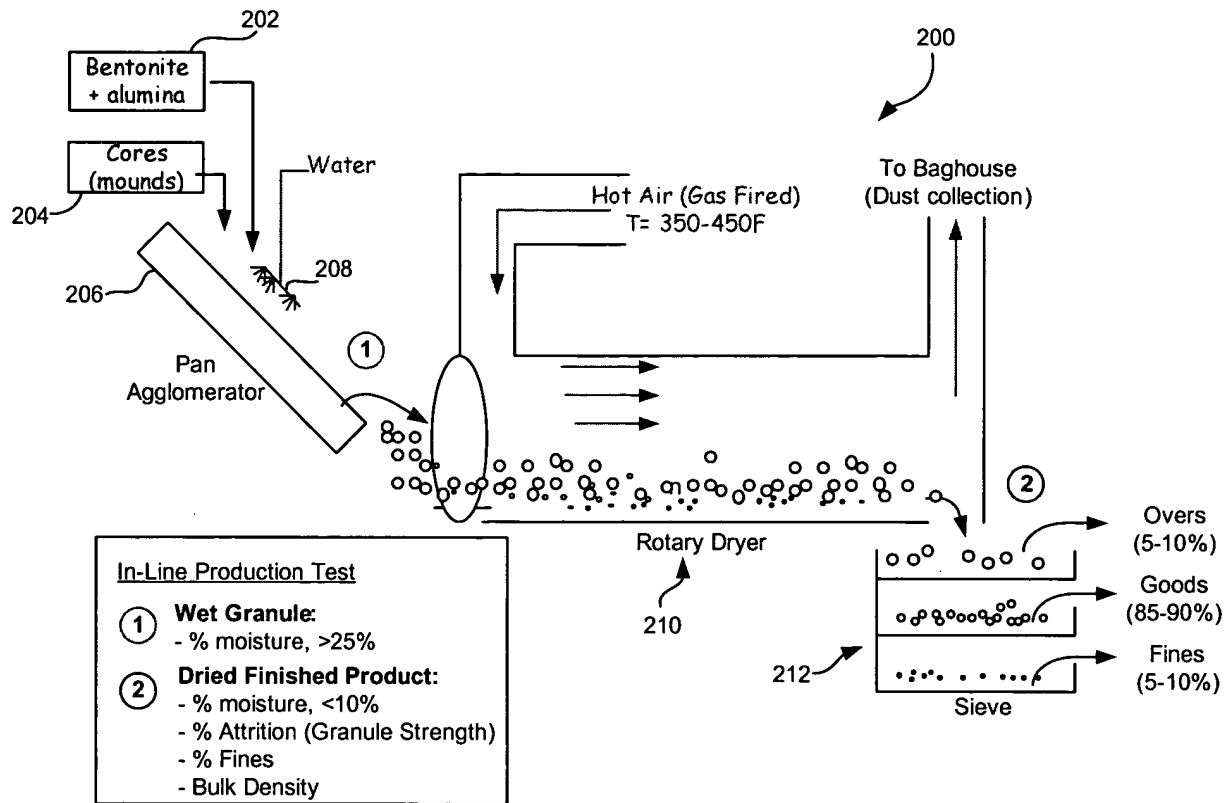


FIG. 1



Variables
 @ Pan: Pan speed, % moisture, Solids Throughput, Angle
 @ Dryer: Dryer Temp, Speed, Air Flow

FIG. 2

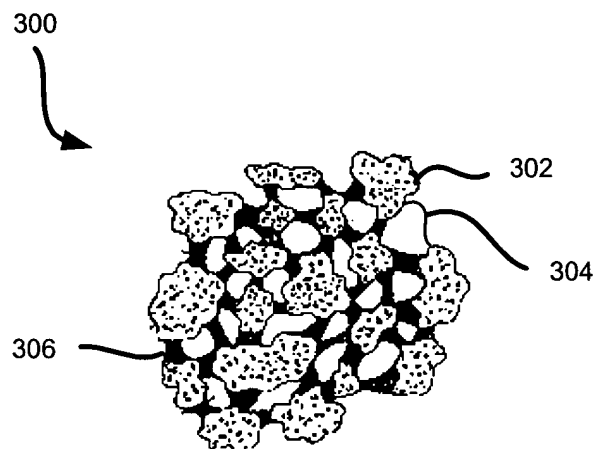


FIG. 3

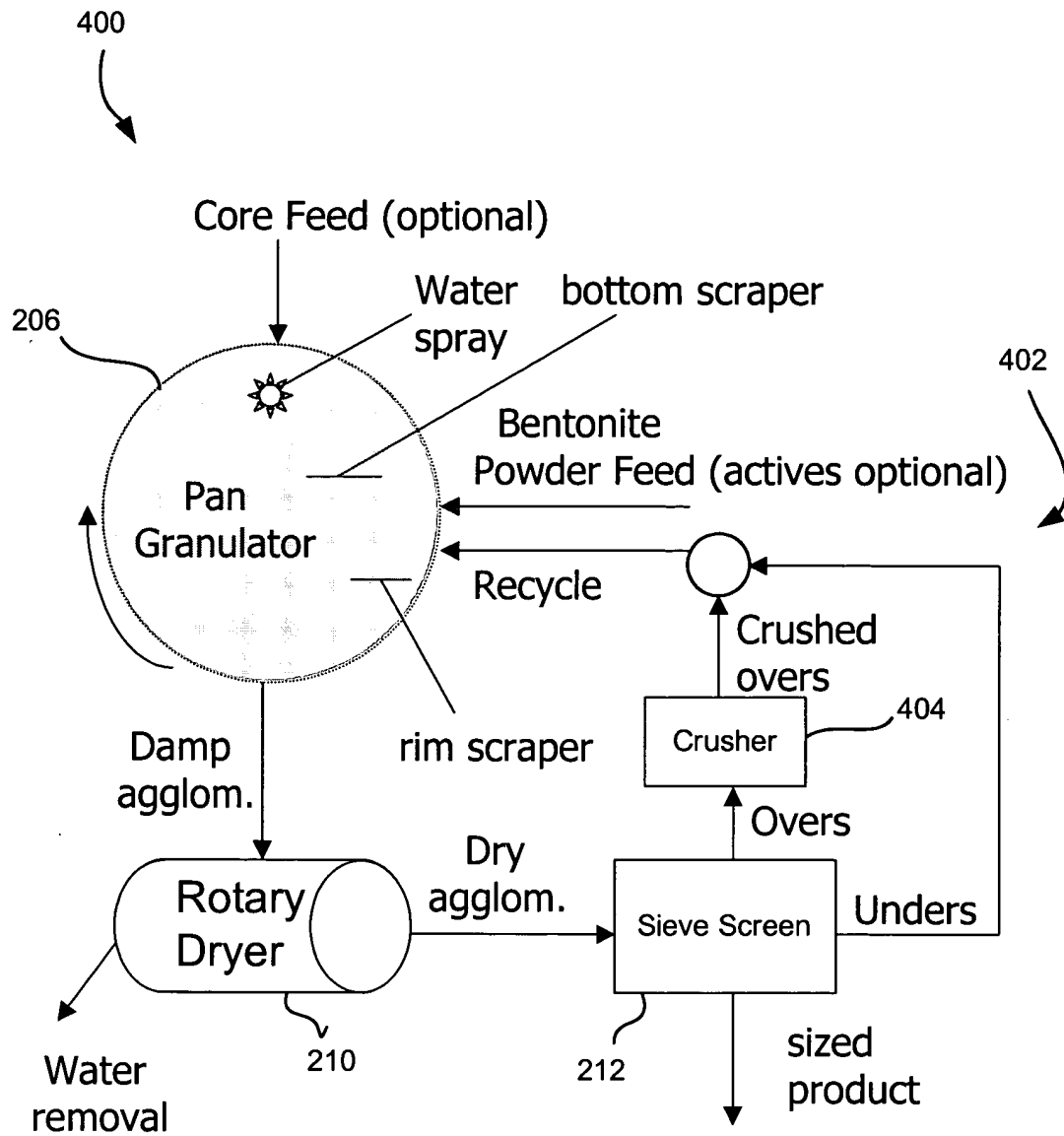


FIG. 04

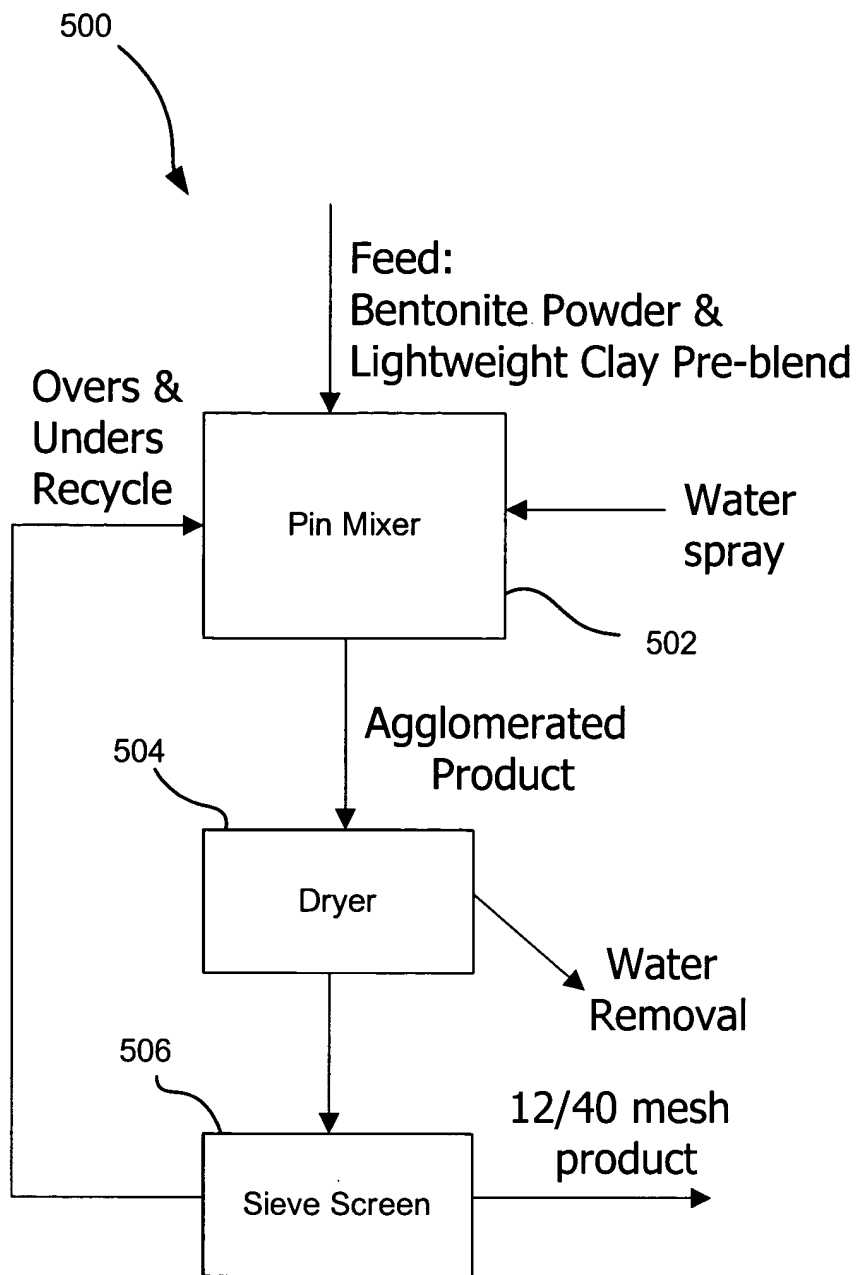


FIG. 5

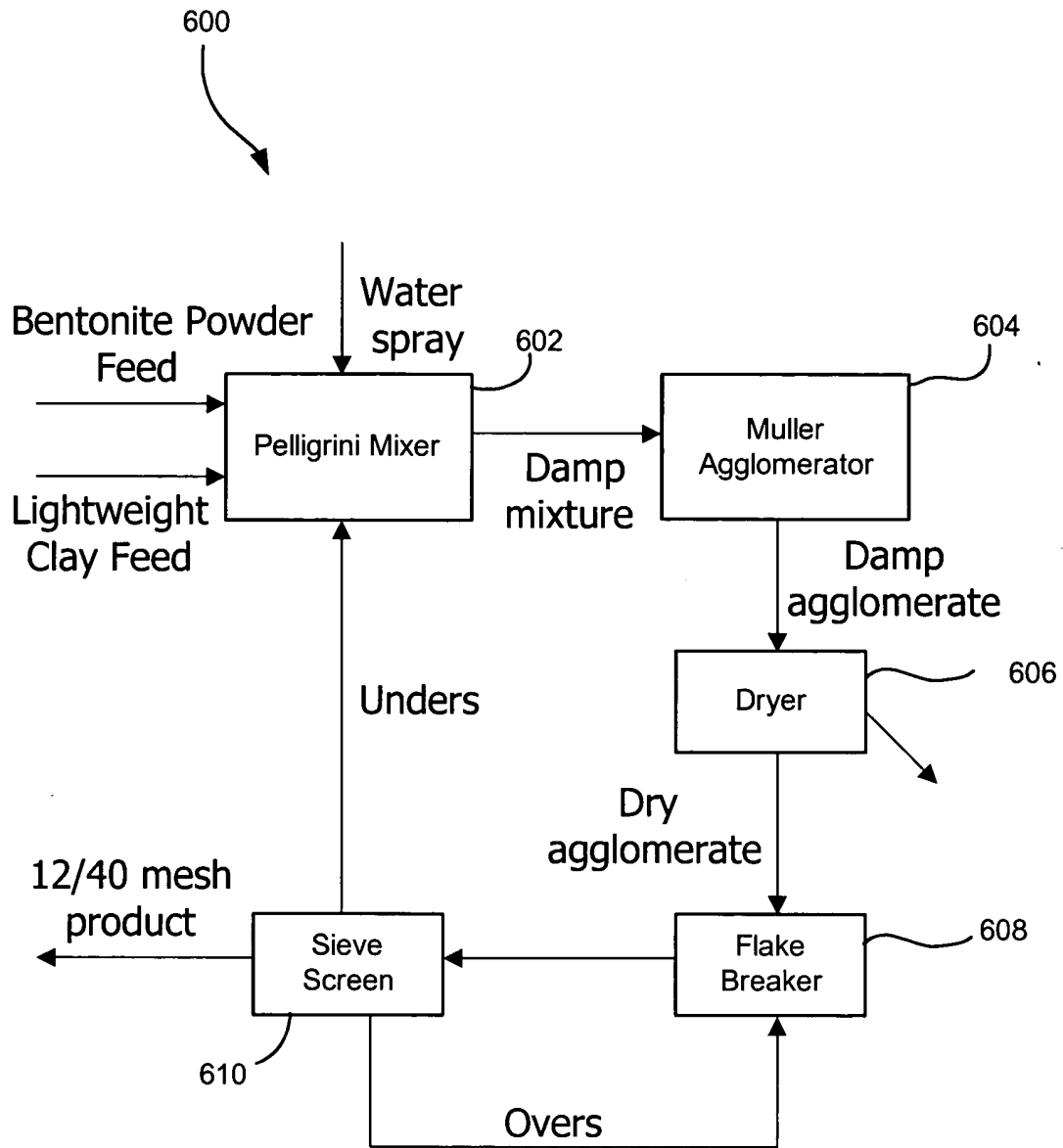


FIG. 6

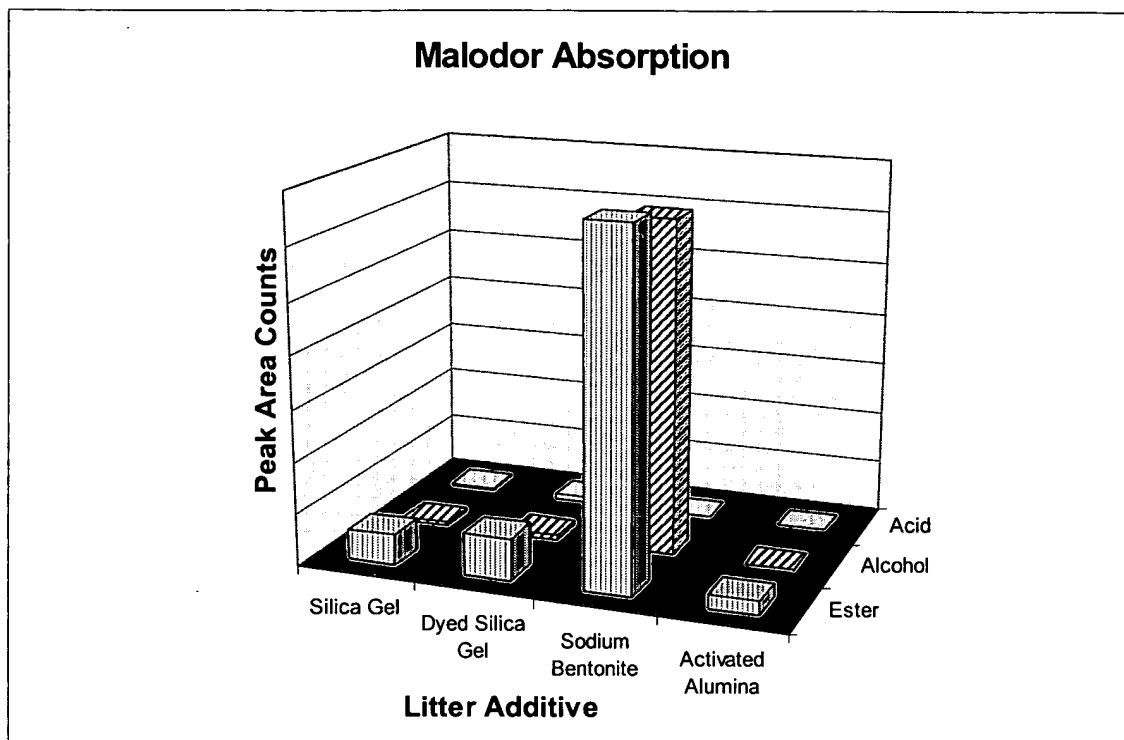


Fig. 7